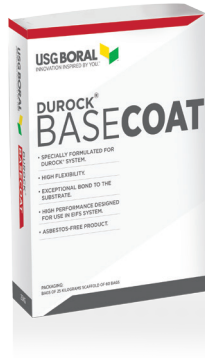


USG BORAL DUROCK® BASECOAT

PRODUCT FEATURES



- Specially formulated for Durock® system.
- High flexibility.
- Exceptional bond to the substrate.
- High performance designed for use in EIFS system.
- Asbestos-free product.



DESCRIPTION

USG Boral DUROCK® Basecoat is composed of Portland cement and dry latex polymers specially designed for exteriors walls, ceilings and DUROSCREEN™ 2100 System (EIFS, Exterior insulation and finishing system). It is prepared on site with water and applied with exterior tape DUROCK® brand reinforcement at joints between boards, inside and outside corners. Meets or exceeds the following standards ASTM C472-79, C266-86, C109, EN 99E-1.

COVERAGE

- As a coating of 2.5 mm. over the entire surface and joints treatment between boards of DUROCK® brand cement board, approximate Coverage - 7 to 8 square meter per bag.
- As a coating of 1.5 mm. over the entire surface and joints treatment between boards of DUROCK® brand cement board, approximate Coverage - 9 to 10 square meter per bag.
- As a bonding for insulating sheathing rigid extruded polystyrene or Rockwool panel approximate Coverage - 12 to 14 square meters per bag.

USAGE

For joints treatment in DUROCK® system, neat finished edges, is used for embedding, as a coating over the entire surface and joints treatment between boards of DUROCK® brand cement board and edges that not required vinyl bead. For embedding fiberglass mesh and as a bonding for insulating sheathing density Rockwool panels in EIFS (EIFS, Exterior insulation and finishing system) INSULCREEN™ 2100, for bonding Rockwool panels on DUROCK® system and masonry systems.

APPROXIMATE SET TIME

Set Time: 8 hours
Cured concrete set time: 24 hours

LIMITATIONS

- Do not apply to frozen surfaces or containing ice.
- Do not apply if ambient temperature or surface temperature is less than 13 ° C (55 ° F).
- Do not left USG Boral DUROCK® Basecoat as finishing, we recommend applying a sealer and finish.
- Do not apply basecoat on facades where there is risk of getting wet from the rain. Program the application to avoid the runoff and weathering of the fresh product.
- Check the finishing so it will be compatible with the cement surfaces.

STORAGE

Store material in a cool, dry place. Avoid direct sunlight. Maintain temperature above 4 ° C (40 °F).

Shelf Life: Up to 12 months under protected storage conditions.

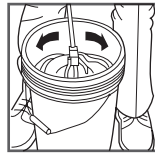
Keep out moisture.

Avoid dew point conditions or excessive moisture.

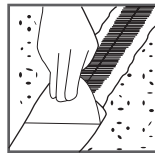
After opening the bag close hermetic as possible.

Stowing 60 bags maximum.

PREPARATION & APPLICATION



Place 5 liters of water in a container. Start the mixer; slowly add Basecoat and mix until to obtain a homogeneous mixture. Add more water if is necessary. Approximate water-cement ratios for Basecoat (hand or machine application) are 6 liters per bag. Mix plaster with a cage-type paddle driven by a heavy-duty drill capable of producing 300 to 450 rpm.



When the mixture is smooth and free of lumps, let stand 15 minutes, and then re-mix to a smooth paste. The surface where you will apply the cement must be completely clean, dry and free of dust, ice, grease, oil or other substances that may prevent adhesion.

Fill joints with DUROCK® Basecoat with a Hammer-End Joint Knife and then place the reinforcing exterior tape DUROCK® brand, retroweling removing excess of Basecoat in order to embed the tape. Cover corners and vinyl beads. The thickness of the DUROCK® Basecoat must be thin, no more than 1 mm. Remove excess with a flat metal wool or polystyrene wet. Allow dry at least 4 hours.



Once the joints are dry, apply a uniform layer of 2 mm. (1/16 ") thick over the entire surface of Basecoat DUROCK® brand with a flat trowel. Allow dry at least 24 hours before applying any seal or finish.

GOOD PRACTICES

- Stir occasionally during use to maintain a smooth, manageable texture. The working time is about 3 hours.
- In hot and dry climates, you can moisten the surface of cement board before applying uniform layer to slow the drying time of compound and avoid possible cracks.
- The mesh should not be visible through the DUROCK® Basecoat.
- Maximum thickness recommended should be 3 mm. (1/8 ") across the surface.
- Before the Basecoat is dry, you can smooth the texture with a wet float.
- Allow dry at least 24 hours before applying the finish.

SECURITY

To handle and apply DUROCK® Basecoat, we recommend the following safety equipment:

- Mask to protect nose and mouth to prevent dust inhalation.
- Safety glasses for protection during cement application.
- Gloves, the alkalinity of the product can irritate the skin if the contact is prolonged.
- Hard hat, Steel-Toe boots, tool belt are some of the accessories required to work on site.

SAFETY

Dust may cause irritation to eyes, skin, nose, throat and upper respiratory tract. Avoid irritation by reducing exposure to dust. Use in a well-ventilated area or provide sufficient local ventilation.

Follow good safety/industrial hygiene practices during installation. Wear appropriate personal protective equipment.

REFERENCES

For further health and safety instructions, refer to the Safety Data Sheet (SDS) for this product, available from your USG Boral sales office or **USGBoral.com**