
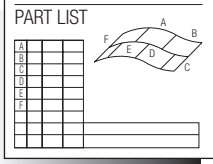
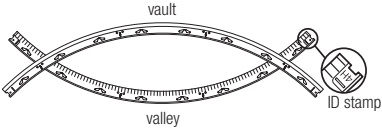
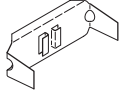

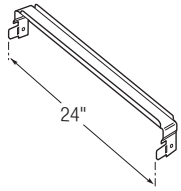
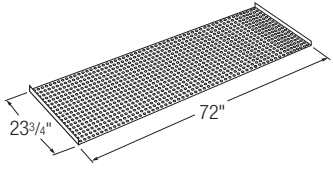
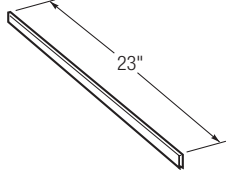
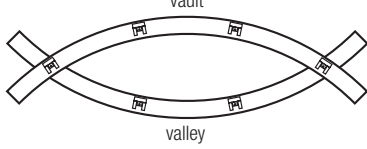

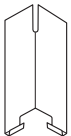
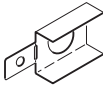


# One-Directional Curvatura™ 3-D System

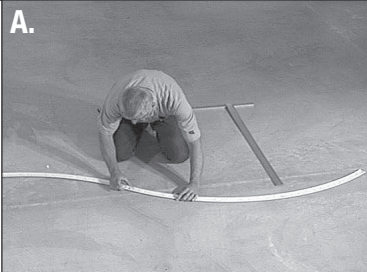


Before beginning installation of the CURVATURA One-Directional Ceiling System, check the enclosed bill of materials to ensure that all parts and components are present and undamaged. Read all installation instructions first and familiarize yourself with the system's parts and components. This is extremely important because *parts will become permanently damaged* if they are installed incorrectly! To help with identification, all parts are poly-bagged and labeled. Parts and components may include some or all of the following:

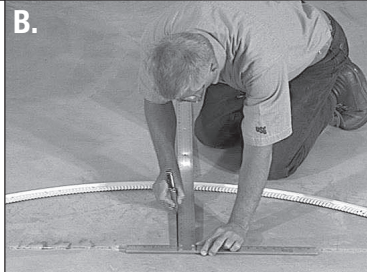
<b>Parts and Components</b>  May include some or all of the following:	<b>Installation videotape</b> 		<b>Bill of Materials (BOM)</b> 			
	<b>Flush-Cut Main Tees for Termination</b> 		<b>Vault, Valley, and/or Straight Main Tee Segments</b> 			
	<b>Main Tee Splices</b> 		<b>Termination Cross Tees</b> 			
	<b>Stabilizer Bars</b> 		<b>28 x 68 CURVATURA One-Directional Panels</b> 			
	<b>CURVATURA Panel Joint Splices</b> 		<b>Edge Trim (if specified on BOM)</b> 			
	<b>Edge Trim Fascia Splices (if specified on BOM)</b> 		<b>Edge Trim Corner Clips (if specified on BOM)</b> 		<b>CURVATURA Wall Attachment Clip (if specified on BOM)</b> 	

# Step 1: Install First Row of Main Tees

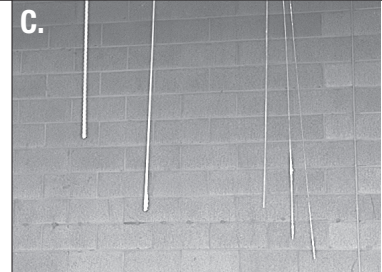
**Step 1:  
Install First Row  
of Main Tees**



**A.**  
Lay the main tees out on the ground as they will be arranged in the installation.



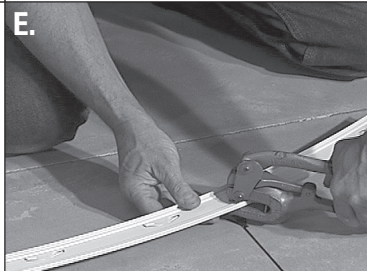
**B.**  
Establish where each hanger wire will be attached.



**C.**  
Once you have established where each hanger wire should go, pre-hang the first row of hanger wire.



**D.**  
Each hanger wire should fall in line with a pre-punched hanger hole. Because the tees are curved, the space between hanger wires will vary along the main tee.



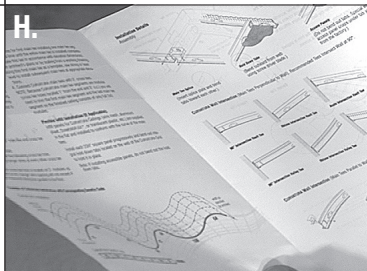
**E.**  
Main tees may require field punched hanger holes several inches from their termination to allow adequate support and leveling capabilities



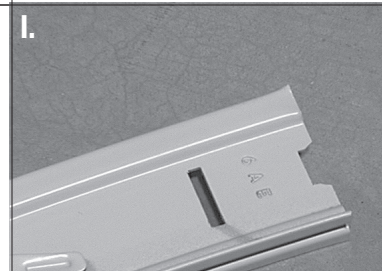
**F.**  
Find a corner starting point based on locations specified on your architect's plans or by scaling from a working drawing.



**G.**  
It's best to start at a point near a wall or column that can be used for reference and support.



**H.**  
Refer to the bill of material and ribbon drawing and locate the appropriate flush-cut main tee to start the first row of main tees.



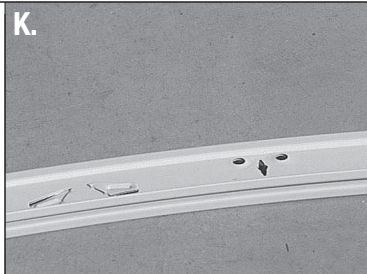
**I.**  
For your reference, part ID codes are listed on the ribbon drawing and stamped on the ends of each main tee.

# Step 1: Install First Row of Main Tees

**Step 1:  
Install First Row  
of Main Tees**  
(continued)



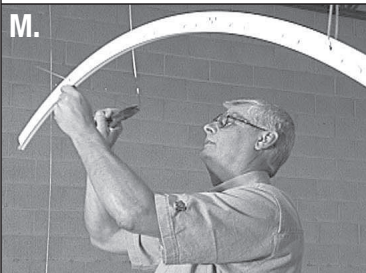
**J.**  
Install the flush-cut end of the main tee.



**K.**  
Each main tee has sets of punched holes spaced about 2 feet apart.



**L.**  
Hang the flush-cut end of the main tee from the ceiling at the elevation and location specified on your architect's plans or by scaling from a working drawing.

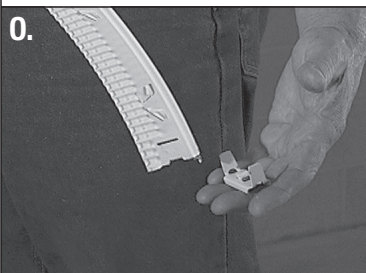


**M.**  
Tie hanger wires through every other set of punched holes along the main tee—roughly, about 4 feet apart.

**Remember...**  
Extra hanger holes are provided to help work around obstructions. Also, keep in mind that the space between any two hanger wires must not exceed 4 feet.



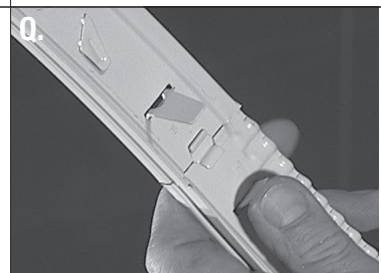
**N.**  
Install the next main tee segment. Refer to the ribbon drawing to select the correct segment.



**O.**  
Connect this tee to the first tee by using a main tee splice.



**P.**  
Insert the clip.

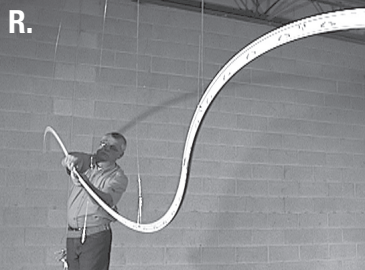


**Q.**  
Then, bend the tabs inward.

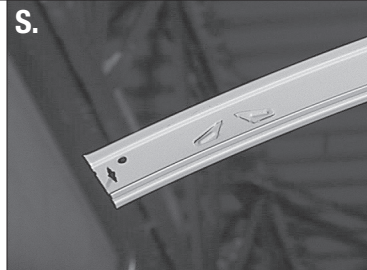


# Step 1: Install First Row of Main Tees

**Step 1:  
Install First Row  
of Main Tees**  
(continued)



**R.**  
Install main tees and hanger wires one segment at a time until the entire row is complete.

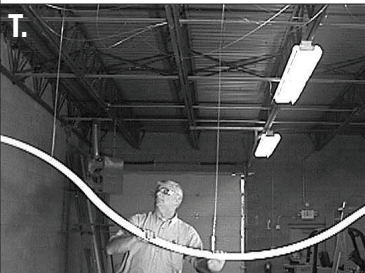


**S.**  
Be sure to use the appropriate flush-cut main tee at the end of the row as specified on the ribbon drawing.

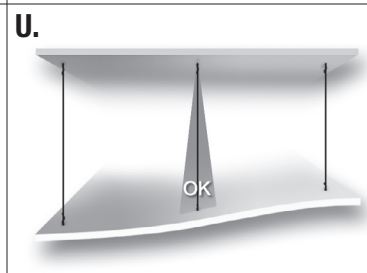
**Remember...**

The integrity and accuracy of the first row of main tees will ultimately determine the quality of the completed installation so be sure to check the integrity of the completed row.

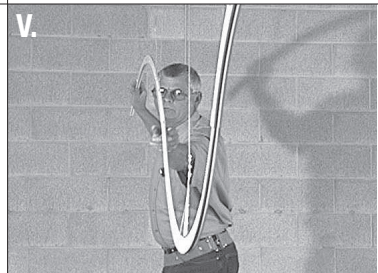
**Tip:** Extra care at this point will prevent alignment problems throughout the rest of the installation.



**T.**  
Examine the completed row from the side to ensure that the hanger wires are plumb.

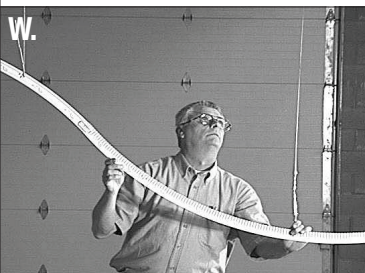


**U.**  
Wires should hang straight and plumb within 1 in 6, about 10 degrees. If hangers need to be relocated, move them now.

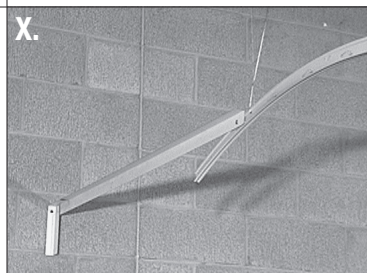


**V.**  
Examine the completed row end-on. It should be straight with no waves. If you need to install additional hanger wires, install them now.

**Tip:** If necessary, you can punch or drill extra hanger holes into the main tee to ensure plumb wires.



**W.**  
Examine the row of main tees from the side again. The curve of one tee should flow smoothly into the curve of the next. If the curves are not flowing smoothly, adjust the hanger elevations either up or down at the joints.



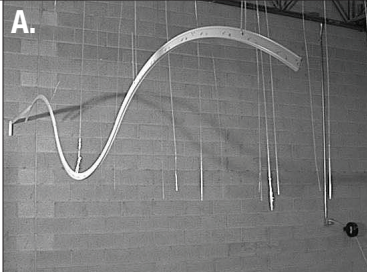
**X.**  
It's important that the first row of main tees remains stable during the entire installation process. So, as a final step in this first part of the installation, install temporary bracing to the ceiling or walls, if necessary, to ensure that the row remains straight and rigid.

**Important...**

You will be using this first row of main tees as a template for hanging subsequent rows, so take extra care to ensure proper wire spacing before moving on.

# Step 2: Install a Row of Flush-Cut Main Tees

**Step 2:  
Install a Row  
of Flush-Cut  
Main Tees**



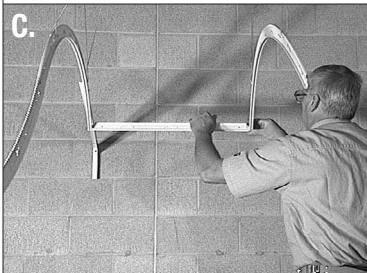
Using the first row of hanger wires as a template, install additional rows of hanger wires as needed, two-feet apart.



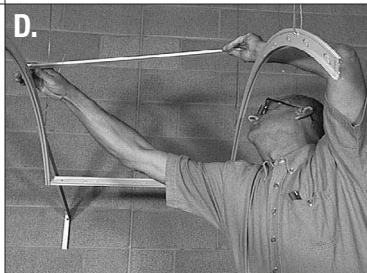
Using the first row of main tees as a template, use string lines or a laser to hang all the flush-cut main tees at one end.

**Remember...**

Feed hanger wires into the same hanger holes as were used in the previous main tee. This will prevent interference with the stabilizer bars later during the installation.



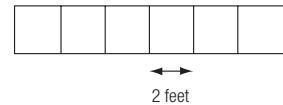
As each flush-cut main tee is hung, connect it to the previous row using a termination cross tee.



Next, install the stabilizer bars.

**E.**

**Single-ribbon installation**

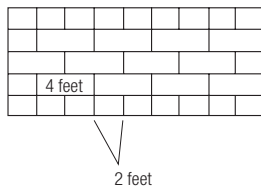


Stabilizer Bars Installed  
Two Feet On Center

For a single ribbon installation, stabilizer bars should be installed 2 feet on center using all available cross tee holes.

**F.**

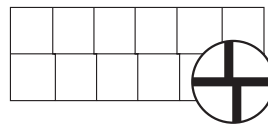
**Multi-ribbon installation**



For a multi-ribbon installation, stabilizer bars should be installed 2 feet on center along the perimeter modules and staggered on the inside rows.

**G.**

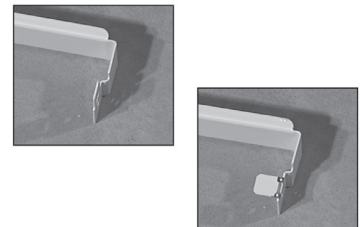
**Dual-ribbon installation**



In a dual-ribbon installation, stabilizer bars are installed in the cross tee slots on one row and offset two feet on center on the other row.

To install each stabilizer bar, bend the

**H.**

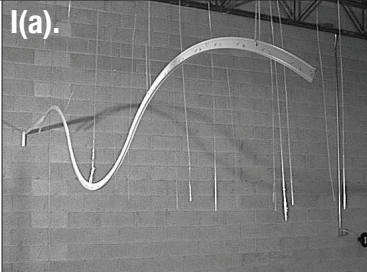


stabilizer tabs in the same direction as the offset...

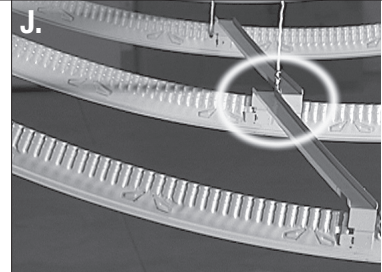
...and insert the tab through the cross

# Step 2: Install a Row of Flush Cut Main Tees

**Step 2:  
Install a Row  
of Flush-Cut  
Main Tees**  
(continued)

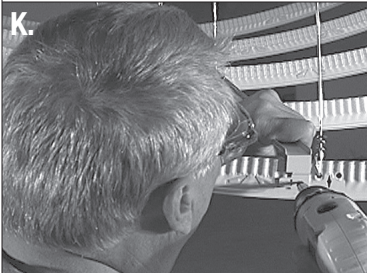


I(a).  
tee slot from the appropriate side.



J.  
Without bending the tabs, position each stabilizer bar slightly to the right or left of the previous stabilizer bar...

...and attach each bar using a self



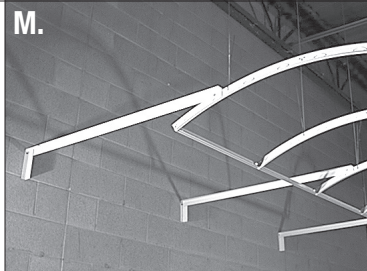
K.  
tapping screw at the pilot hole provided.

**Tip:** You can install additional stabilizer bars in any row where extra support may be needed.



L.  
Continue to install the flush-cut main tees until all of the tees are installed at one end.

**Important...**  
Be careful to ensure that the row of termination cross tees remains straight and square throughout this phase of the installation.  
Extra care at this point will prevent alignment issues later during installation.



M.  
Install temporary bracing to the ceiling or nearby walls as necessary to assure that the row of termination cross tees remains straight, square, and rigid.



# Step 3: Install Remaining Grid

**Step 3:  
Install  
Remaining  
Grid**



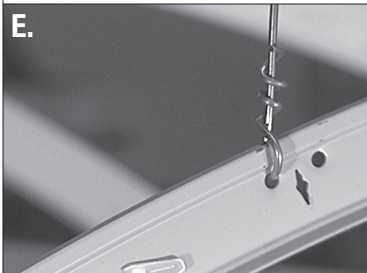
Using the first row of main tees as a template, use string lines or a laser to install the remaining main tees.



Install the stabilizer bars according to your specific installation as reviewed previously.



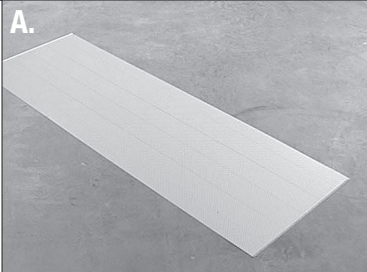
Install termination cross tees at the opposite ends of each row as indicated on the ribbon drawing.



Tightly wrap the ends of each hanger wire to prevent them from being seen from the side after the entire installation is complete.

# Step 4: Install Panels

**Step 4:  
Install Panels**



**A.**  
Note that some panels may be directional. These panels will be marked on the back and should be installed appropriately.



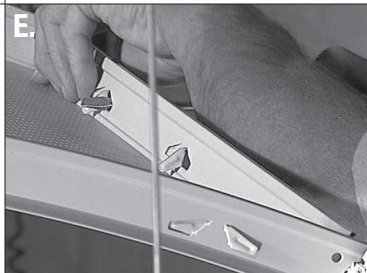
**B.**  
Insert a CURVATURA one-directional panel into the first row by sliding it under the stabilizer bars...



**C.**  
...and pulling or threading it all the way until it butts up against the termination cross tee.



**D.**  
If you're using a full panel, cut off the upturned flange on the one end. This will make clearance for the hold-down tabs on the termination cross tee.

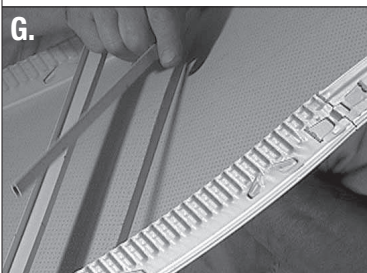


**E.**  
Use a screwdriver blade to bend in the hold-down tab on the termination cross tee and lock the panel into place.

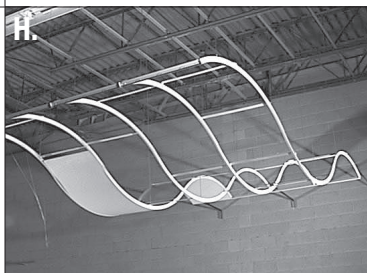
Do not bend the hold-down tabs on the main tees at this time.



**F.**  
Slide the next panel into the row...



**G.**  
...and press a panel joint splice onto the joint.



**H.**  
Repeat the process until reaching the end of the row.



**I.**  
Finish the row by cutting a panel to fit into the last opening.

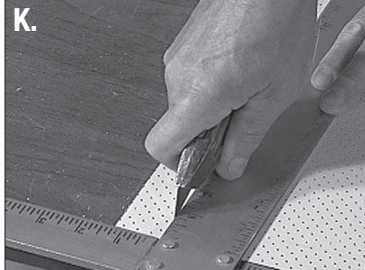


# Step 4: Install Panels

**Step 4:  
Install Panels**  
(continued)



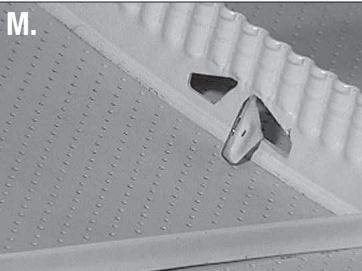
**J.**  
Most aluminum panels can be cut using a straight edge and a sharp drywall knife.



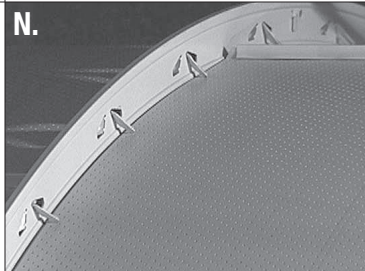
**K.**  
Make a deep score with the drywall knife...



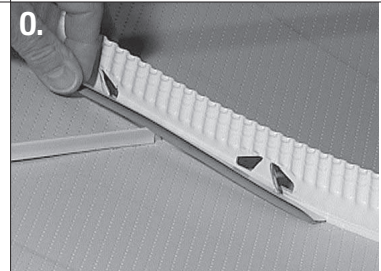
**L.**  
...and bend the panel back and forth to break it along the score.



**M.**  
After the entire row of panels has been installed, bend the main tee hold-down tabs to lock the panels against the main tee.

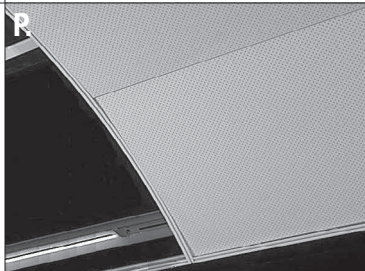


**N.**  
Bend as many hold-down tabs as necessary to eliminate all gaps between the panels and main tees. Be careful not to overbend the tabs as this could damage the panel.

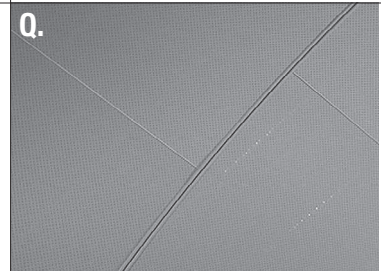


**O.**  
If a particular joint does not lie flat against the main tee, cut a short piece of panel splice about 4 to 5 inches long from the extra splices provided. Slide one end under a nearby hold-down tab and wedge the other end over the top of the splice.

**Remember...**  
Once the hold-down tabs are bent, the panel positions and grid will be locked—be sure to inspect the installation to ensure that the grid is square and the panels are flat before locking.



**R.**  
Start the next row of panels with a cut panel...



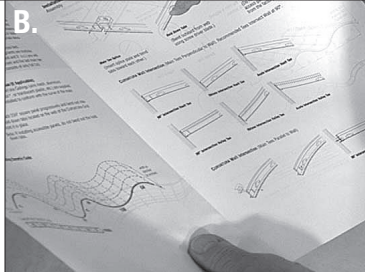
**Q.**  
...so that the panel joints are staggered from one row to the next. Repeat this process for every other row. Panel remnants can also be used for this.

# Step 5: Install Edge Trim

**Step 5:  
Install Edge  
Trim**



**A.**  
Remove any visible temporary bracing that may have been installed.



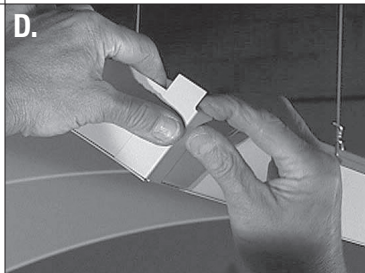
**B.**  
Follow the ribbon diagram to locate the proper positions for each edge trim segment.

**Remember...**

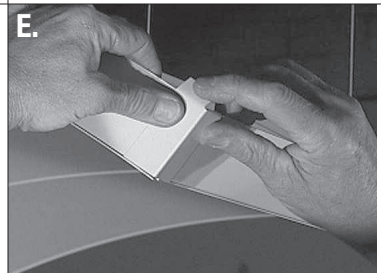
For ease of installation, edge trim segments are 1/8" shorter than main tee segments. Fascia splices and corner clips are provided to cover the gaps.



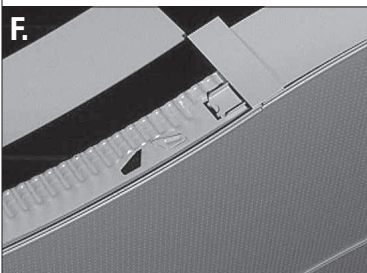
**C.**  
Start the installation with an appropriate flush-cut edge trim segment...



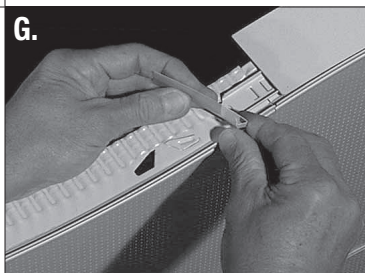
**D.**  
...and apply fascia splices and corner clips along the perimeter.



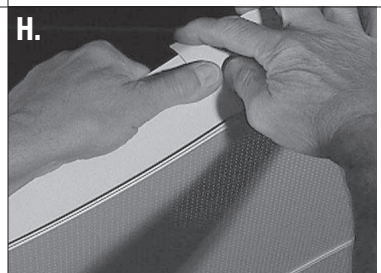
**E.**  
Hook them over the bottom edge of the trim and bend the tabs over the top as shown here.



**F.**  
Remember, it's easiest to install fascia splices progressively.



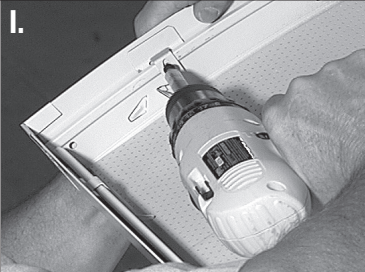
**G.**  
Squeeze the bottom to get a snug fit around the trim as shown here.



**H.**  
Then, bend the top of the splice as shown here.

# Step 5: Install Edge Trim

**Step 5:  
Install Edge  
Trim**  
(continued)



Finally, screw attach each edge trim segment by applying number-six by three-eighths self-tapping screws in at least two integral attachment clips at either end.



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Follow good safety practices. Read material safety data sheets and related literature on products before specification and/or installation.

